

As a **TOP 50 UPHOLSTERY MANUFACTURER** in the US, Woodhaven faces many challenges. Not only do we have to provide quality products at competitive prices, we have to provide superior service, be a good employer and community partner and all while reducing our impact on the environment and natural resources that we all must share. Woodhaven understands this responsibility and stands proud as a national leader in the home furniture and bedding industry in terms of price, quality and environmental practices.

-  Woodhaven will recycle 10 million pounds this year. This includes paper, plastic, foam, fabric, wood, metal and cardboard.
-  Woodhaven's associates, through their own initiative, will recycle over 60,000 plastic bottles this year saving approximately 1,285 gallons of oil and 10,826 Kwh of energy – enough to power a computer for 25,000 hours.
-  Woodhaven has reduced the amount of materials we send to local landfills by 92% since 2009.
-  Woodhaven has improved, through innovation and technology, their yield of raw materials saving 4% on wood use in the past year – enough to build 50 houses.
-  Woodhaven has started replacing their metal halide lighting with more efficient Versabay lighting to reduce our lighting energy demand.
-  Woodhaven uses skylight panels in 600,000 square feet of their manufacturing facilities further reducing lighting energy demand.
-  Woodhaven reuses as much of their packing materials as possible. This includes pallets. Even if we can not reuse pallets we grind them up for use as mulch and fuel for energy production. Nothing goes to the landfill.
-  Woodhaven has incorporated CertiPUR-US foam in all of its products. This foam is cleaner and safer for the environment and our customers. It is manufactured without lead, mercury, formaldehyde or CFC's.
-  Woodhaven has began using a cleaner foam called Preserve. This foam uses soy based polyols reducing our dependence on fossil fuels.
-  Woodhaven uses only wood panel products that are manufactured by members of the Sustainable Forestry Initiative.
-  Woodhaven uses as much recycled materials in the manufacture of their product as possible. The steel in our springs and mechanisms contains up to 50% recycled steel. Our fiber and wood products also contain recycled materials. Sustainability is incorporated into everything we build.
-  Woodhaven's product itself is better for the environment than most – it's designed and built with quality and durability to maximize its life and keep it out of the landfill.

URGENT!

# Why Should We Recycle



According to the EPA, the US produces over 250 million tons (500 billion pounds) of garbage each year. Of that 250 million tons, 65% was recyclable but only 10% was recycled.



Recycling aluminum takes 95% less energy than making new aluminum. Each aluminum can recycled saves enough electricity to light a 100 watt bulb for 3 ½ hours.



Recycling cardboard takes 24% less energy than making new cardboard. One ton of recycled cardboard saves 46 gallons of oil.



Recycling office paper takes up to 60% less energy than making new paper. One ton of recycled paper saves 71 gallons of oil. The average worker produces about 4 ½ pounds of paper trash each week. Each year in the US, each person uses the equivalent of 2 pines trees of paper or 600 pounds.



Recycling plastic uses 88% less energy than making new plastic. One ton of recycled plastic saves 685 gallons of oil. The energy saved recycling one plastic bottle will power a computer for 25 minutes.



## How Can You Make A Difference

- TAKE PART IN YOUR OFFICE'S RECYCLING CAMPAIGN.
- RECYCLE AT HOME.
- SET YOUR PRINTER TO PRINT ON BOTH SIDES OF THE PAPER.
- REVIEW YOUR DOCUMENTS AND MAKE CORRECTIONS BEFORE PRINTING.
- ADJUST YOUR MARGINS TO USE MORE OF THE PAGE WHEN PRINTING.
- ADJUST YOUR FONT SIZE TO GET MORE INFORMATION ON A PAGE.
- PRINT ONLY THE PAGES YOU NEED.
- COLLECT AND REUSE ONE-SIDED PAPER.
- SEND AS MUCH INFORMATION ELECTRONICALLY AS POSSIBLE.
- STOP UNWANTED AND UNSOLICITED MAIL AND MAGAZINES.
- USE RECHARGEABLE BATTERIES.
- BUY AND USE RECYCLED PRODUCTS.

*Visit these sites to get more ideas:*

[www.kab.org](http://www.kab.org) – [www.reduce.org](http://www.reduce.org) – [www.nrdc.org](http://www.nrdc.org) – [www.epa.gov/osw/](http://www.epa.gov/osw/)